



TX6648.40 POWER SUPPLY

Uninterruptible Power Supply with
IS output + 3.5 Ah Battery Backup

[USER MANUAL](#)

CONTENTS

1.	Product overview	3
1.1	Operating features	4
1.2	Application	4
1.3	Product options	4
1.4	Dimensions	5
1.5	Technical information	6
2.	Certification and Conformity	8
3.	Installing	10
3.1	Safety precautions	10
3.2	Tools and Equipment required	11
3.3	Siting recommendations	11
3.3.1	Positioning recommendations	11
3.3.1.2	Commissioning/verification tests prior to first use	11
3.3.1.3	Power requirements	11
3.3.1.4	Output signal	11
3.4	Connections	12
3.4.1	Battery Conserve Timer	12
3.4.2	Group I areas	12
4.	Maintenance	13
4.1	Technical maintenance	13
4.2	Warranty	13
4.2.1	Diagnostics	14
4.2.2	Connectivity	14
4.2.3	Support	14
	Disclaimer	15
	Trademark	15
	Document History	15

1.1 Operating features

- Input voltage options 110 V ac or 230 V ac or a 24 V ac
- Input supply is protected by two primary fuses
- Intrinsically Safe output voltage: 12 V dc
- Output circuit is resistively limited in accordance with certification standards for Intrinsically Safe, ia, equipment
- Output circuit incorporates voltage regulation, current limiting and continuous short circuit protection
- Robust stainless-steel housing
- Integral 3.5 Ah back-up battery with automatic uninterrupted power transfer and charge to full capacity
- Output relay contact to signal power failure
- Analogue output signal to indicate battery charge condition
- Battery conserve timer for use on mobile machinery

1.2 Application

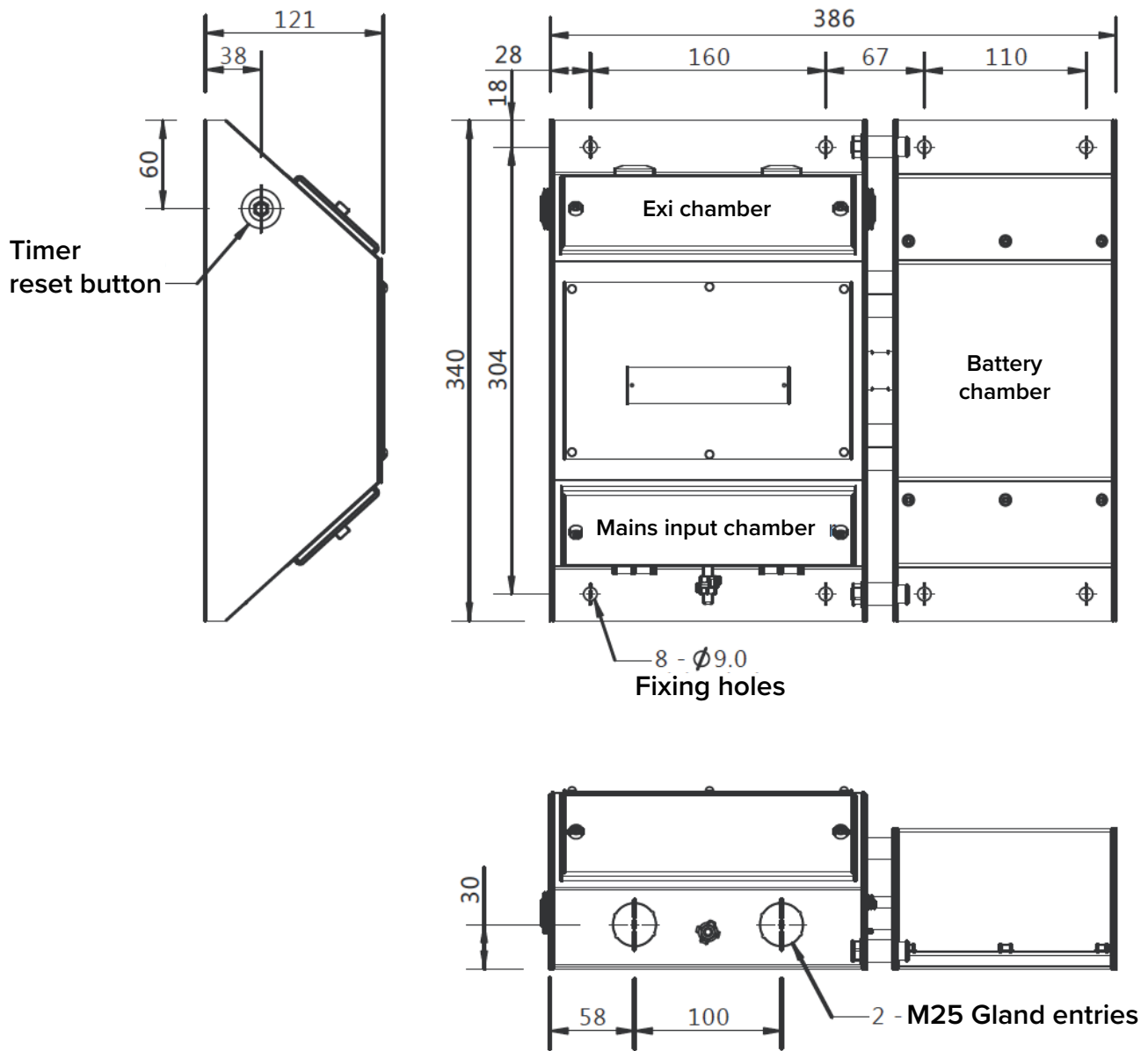
- Mining
- Tunnelling

1.3 Product options

ATEX + IECEx Group I:

110 V ac supply	TX6648.40.105.101.1206.19
230 V ac supply	TX6648.40.106.101.1206.19
24 V ac supply	TX6648.40.103.101.1206.19

1.4 Dimensions



1.5 Technical information





Input voltage	<ul style="list-style-type: none"> • 110 V ac $\pm 10\%$ • 230 V ac $\pm 10\%$ • 24 V ac $\pm 10\%$ - 50/60 Hz
Output voltage	12 V dc -0 V/ +0.6 V
Output current	750 mA
Output ripple/noise	150 mV (max)
Line regulation	<5% over the input voltage range
Load regulation	<ul style="list-style-type: none"> • <5% over 0 to 90% of load current • <10% between 90% and 100% of load current
Voltage limiting	Over voltage detection with crowbar protection and short circuit protection
Current limiting	Automatic current limiting of the Intrinsically Safe output limits the current to less than the rupturing capacity of the output protection fuse
Max. operating temperature	-20 °C to +40 °C
Storage temperature	-20 °C to +70 °C
Humidity	0 to 95% RH, non-condensing
Vibration limits/low freq.	0.25 mm peak, sinusoidal vibration in the range 10 Hz to 100 Hz in 3 perpendicular planes

1.5 Technical information (continued)

Medium frequency	2 g peak, sinusoidal vibration in the range 10 Hz to 600 Hz in 3 perpendicular planes
Mechanical shock	1000 shocks of 40 g minimum in 3 perpendicular planes
Housing material	Stainless steel
Back-up battery	<ul style="list-style-type: none"> • Sealed lead-acid 3.5 Ah • Automatic charge control to full capacity • Automatic uninterrupted output power transfer following input power failure
Power fail indication	<ul style="list-style-type: none"> • Relay contacts change state on power failure • Contact rating: 0.25 A at 30 V dc (max)
Charge condition	<ul style="list-style-type: none"> • Analogue output signal proportional to the charge level of the battery • Choice of 0.4 to 2.0 V or 4 to 20 mA signals
Battery life	<ul style="list-style-type: none"> • 6 years at 20 °C • 3 years at 30 °C • 1.5 years at 40 °C
Net weight	16 kg
Important note	Following initial commissioning or long periods of storage, the TX6648.40 requires a minimum of 24 hours charge time before the batteries will be at full capacity
Battery conserve time	Selectable option to automatically switch off the battery power after 30 minutes
Certification	Group I: ATEX + IECEx

2. CERTIFICATION AND CONFORMITY

	ATEX (European Union) certification for use in underground mines (Group I). Complies with ATEX Directive 2014/34/EU.
	Standards: EN IEC 60079-0:2018 EN 60079-5:2015 EN IEC 60079-7:2015+A1:2018 EN IEC 60079-11:2024

	IECEx (International) certification for use in underground mines (Group I).
	Standards: IEC 60079-0:2017 IEC 60079-5:2015 IEC 60079-7:2015+AMD1:2017 IEC 60079-11:2023

Product Code:	Ex Certificate Number:	Ex Certification Code:
TX6648.40(.xx...).19 3.5Ah UPS Power Supply	CML 26ATEX2074X IECEx CML 26.0021X	I M2(M1) Ex eb q [ia Ma] I Mb I M1 Ex ia I Ma Ta = -20°C to +55°C

Installation of equipment

The installation of the product must only be carried out by competent personnel. Each installation needs to be considered with reference to the local safety regulations and authorities. Refer to the following standards for additional guidance:

- IEC/EN 60079-14
- IEC/EN 60079-25

Refer to the Certification Section of this User Manual and to the relevant certificates for any installation parameters and special conditions of safe use.

Commissioning / verification tests prior to first use.

Prior to commissioning and first use, the product shall be inspected for any visible damages and integrity of the enclosure. Never use the product that has damaged housing in hazardous locations.

The maintenance of the product must only be carried out by competent personnel. Maintenance shall be considered with reference to the local safety regulations and authorities. Refer to the following standards for additional guidance:

- IEC/EN 60079-17

It is recommended to periodically check the condition of the product.

The product is marked with the following warning: **THIS CONTAINER HAS BEEN PERMANENTLY SEALED AND CANNOT BE REPAIRED.** The product shall only be serviced and repaired by Trolex Ltd or a local Trolex service agent approved by Trolex Ltd in order to maintain the explosion protection of the product.

3. INSTALLING

3.1 Safety precautions

The installation of the product must only be carried out by competent personnel. Each installation needs to be considered with reference to the local safety regulations and authorities. Refer to the following standards for additional guidance:

- IEC/EN 60079-14
 - IEC/EN 60079-25
1. Make sure that all covers on Ex e housings and their fixing devices are properly secured in compliance with statutory regulations before switching on the input supply.
 2. Never remove the cover of an Ex e housing whilst the input supply is connected. Isolate elsewhere before removing the cover in accordance with statutory regulations.
 3. The housing of all power supplies must be securely earthed in compliance with statutory regulations.
 4. Carry out a current consumption audit to ensure that the maximum current loading of the power supply is not exceeded.
 5. Ensure that the installation of the power supply, particularly with regard to the connecting cables, complies with the Certification Parameters (section 2.1).
 6. The Ex e housing must be inspected and maintained regularly in accordance with statutory regulations.
 7. All cables entering the mains input terminal chamber must be terminated with suitable, certified cable entry devices.
 8. Do not drill holes in the Ex e housing or modify it in any way.
 9. The battery contains corrosive substances and must be disposed of in the correct way.
 10. Please return to complete unit to Trolex Technical Services or an approved Distributor for servicing and replacement.

3.1.1 Handling

The TX6648.40 weighs 16 kg and safe handling and transportation should be applied in line with the health and safety recommendations on your site.

3.2 Tools and Test Equipment required

No special tools are needed.

3.3 Siting recommendations

1. The TX6648.40 may be located in hazardous areas of mines susceptible to firedamp and coal dust (Group I)
2. The equipment should not be used outside of its certified ambient temperature range
3. Installation shall be carried out in accordance with the applicable code of practice by suitably trained personnel

3.3.1 Positioning recommendations

Mount horizontally as shown in the illustrations of pages 3 and 6.

3.3.1.2 Commissioning/verification tests prior to first use

Prior to commissioning and first use, the product should be inspected for any visible damages and integrity of the enclosure. Never use the product that has damaged housing in hazardous locations.

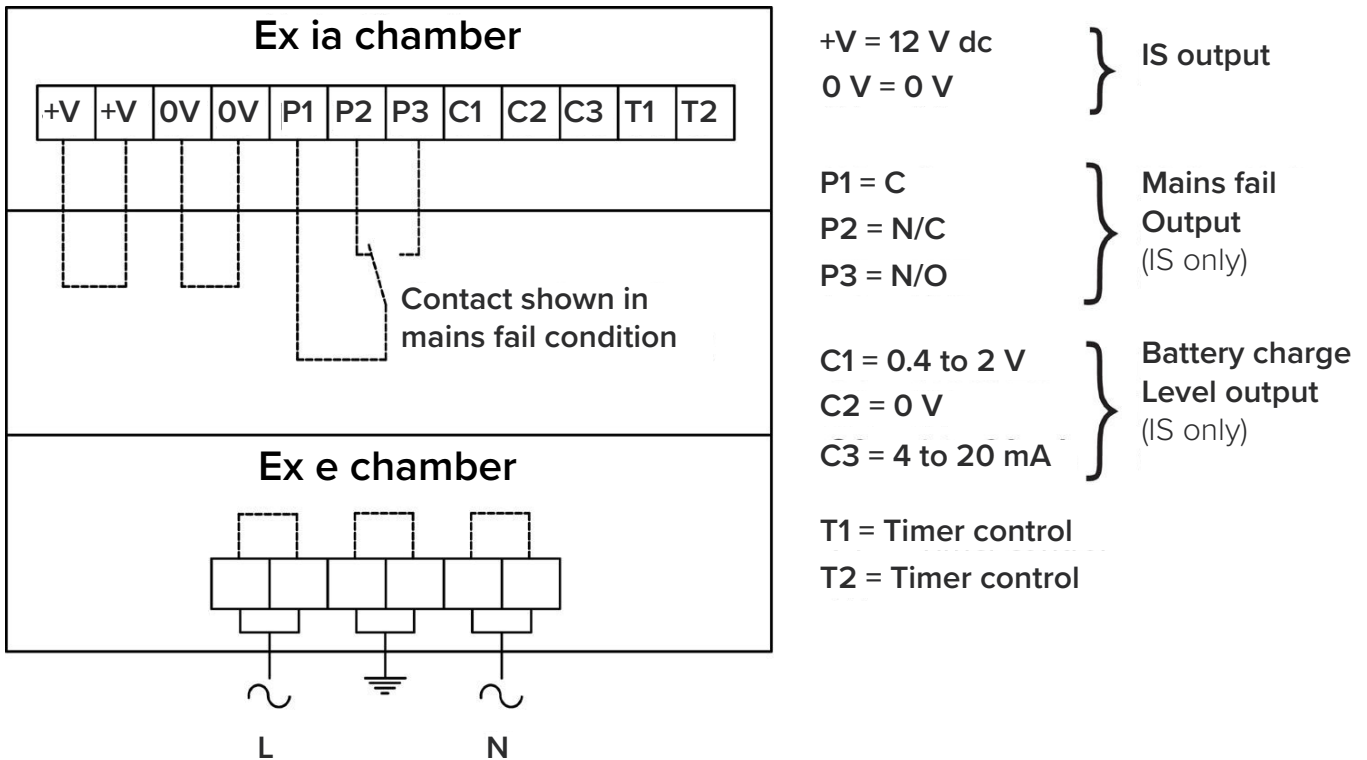
3.3.1.3 Power requirements

See section 1.5 'Technical Information'.

3.3.1.4 Output signals

0.4 to 2 V dc:	Battery charge level monitor
4 to 20 mA	Battery charge level monitor
Relay	Mains fail output contact

3.4 Connections



- +V = 12 V dc
- 0 V = 0 V
- IS output

- P1 = C
- P2 = N/C
- P3 = N/O
- Mains fail Output (IS only)

- C1 = 0.4 to 2 V
- C2 = 0 V
- C3 = 4 to 20 mA
- Battery charge Level output (IS only)

- T1 = Timer control
- T2 = Timer control

Mains input options:
 110 V ac
 230 V ac
 24 V ac

3.4.1 Battery Conserve Timer

- The TX6648.40 Power Supply is fitted with a Battery Conserve Timer. The timer is used to conserve battery power when used on mobile machinery where battery support will only be required for short intervals between long periods.
- The battery back-up will be terminated 30 minutes after the main power is OFF.
- The battery will be charged in the normal way when the main power is ON.
- The timer is disabled by fitting a link between T1 and T2.
- The battery back-up may be re-instated at any time for a period of 30 minutes by operation of a pushbutton on the side of the power supply housing, or a remote pushbutton connected to T1 and T2.

3.4.2 Group I areas

Connecting cables must conform to the requirements of the appropriate Approval and Certification standards for Mining applications. Trolex recommends that they conform to BS5308.

4. MAINTENANCE

The maintenance of the product must only be carried out by competent personnel. Maintenance shall be considered with reference to the local safety regulations and authorities. Refer to the following standards for additional guidance:

- IEC/EN 60079-17

Make periodic visual inspections to check for physical damage.

Check connections in both terminal chambers are secure.

The product is marked with the following warning, which is applicable to the power supply enclosure only:

THIS CONTAINER HAS BEEN PERMANENTLY SEALED AND CANNOT BE REPAIRED.

4.1 Technical maintenance

Troxex recommends that the batteries are replaced every three years. This must be carried out by a competent person. If the unit is returned to Trolex for this re-work, a test of the internal safety integrity will also be carried out.

4.2 Warranty

See Terms and Conditions for the Supply of Goods and/or Services at trolex.com

4.2.1 Diagnostics

Condition

Output reading 800 mV instead of 12 V dc

Diagnostic

The internal safety crowbars have activated due to an external condition on the input voltage or output side, the crowbars will attempt to automatically reset. If this does not happen remove main power for 2 minutes.

Condition

The output has dropped to zero

Diagnostic

It is probable that the input fuses have ruptured which has resulted in the batteries completely discharging. To check this, remove main power supply momentarily. If the relay does not change state, then it confirms the unit is continuously operating on the battery supply only.

4.2.2 Connectivity

Check the correct function of the mains-fail relay by connecting a suitable test meter across the contacts.

A 12 V dc output should be available at the Intrinsically Safe output terminals with mains power input present or absent.

Also check that the analogue battery monitoring signal is available at the output terminals.

4.2.3 Support

Contact service@trolex.com if you need technical support to operate this product, or would like details of our after sales technical support packages.

DISCLAIMER

The information provided in this document contains general descriptions and technical characteristics of the performance of the product. It is not intended as a substitute for and is not to be used for determining suitability or reliability of this product for specific user applications. It is the duty of any user or installer to perform the appropriate and complete risk assessment, evaluation and testing of the products with respect to the specific application or use. Trolex shall not be responsible or liable for misuse of the information contained herein. When instruments are used for applications with technical safety requirements, the relevant instructions must be followed.

All pertinent state, regional, and local safety regulations must be observed when installing and using this instrument. For reasons of safety and to help ensure compliance with documented system data, only Trolex or its affiliates should perform repairs to components.

Trolex Ltd. reserves the right to revise and update this documentation from time to time without obligation to provide notification of such revision or change. Revised documentation may be obtainable from Trolex.

Trolex Ltd. reserves the right, without notice, to make changes in equipment design or performance as progress in engineering, manufacturing or technology may warrant.

TRADEMARK

© 2026 Trolex® Ltd.

No part of this document may be reproduced in any form or by any means, electronic or mechanical, including photocopying, without express written permission of Trolex.

Trolex is a registered trademark of Trolex Ltd. The use of all trademarks in this document is acknowledged.

DOCUMENT HISTORY

Revision A	6 May 2026	Document number updated from P5531.1602 to P5531.1607
Revision B	25 June 2026	General updates

At Trolex, we save lives.

We believe that no person should risk their life to earn a living.

Our aim is to become the world's leading name in health and safety technology, through pioneering products that provide real-world benefits to our customers, whenever workers operate in hazardous environments.

For more information about Trolex, please contact us at:

Website
trolex.com

Enquiries
sales@trolex.com

Telephone
+44 (0) 161 483 1435

@TrolexUK



Trolex Ltd
Newby Road, Hazel Grove
Stockport, Cheshire
SK7 5DY, United Kingdom